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## **CLAIMS**

What is claim is:

1. A method for forming a sacrificial oxide layer, said method 5 comprising:

providing a substrate having isolation regions therein; and forming a sacrificial oxide layer over said substrate by an in situ steam generated process comprising introducing oxygen and hydroxyl.

- 2. The method according to claim 1, wherein said substrate comprises a silicon substrate.
- 3. The method according to claim 1, wherein said isolation region comprises a shallow trench isolation.
- 4. The method according to claim 1, wherein said in situ steam generated process is performed in a rapid thermal processing chamber.
- 5. The method according to claim 1, wherein said in situ steam 20 generated process is performed at a temperature of from about 700°C to about 1200°C.
  - 6. The method according to claim 1, wherein the flow rate of oxygen is from about 1 sccm to about 30 sccm.
  - 7. The method according to claim 1, wherein the flow rate of hydrogen is from about 0.1 sccm to about 15 sccm.

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- 8. The method according to claim 4, wherein said rapid thermal processing chamber comprises a single wafer chamber.
- 9. A method for forming a sacrificial oxide layer, said method 5 comprising:

providing a substrate having isolation regions therein; and forming a sacrificial oxide layer over said substrate by an in situ steam generated process comprising introducing oxygen and hydroxyl performed at a temperature of from about 700°C to about 1200°C.

- 10. The method according to claim 9, wherein said substrate comprises a silicon substrate.
- 11. The method according to claim 9, wherein said isolation region comprises a shallow trench isolation.
- 12. The method according to claim 9, wherein said in situ steam generated process is performed in a rapid thermal processing chamber.
- 20 13. The method according to claim 9, wherein the flow rate of oxygen is from about 1 sccm to about 30 sccm.
  - 14. The method according to claim 9, wherein the flow rate of hydrogen is from about 0.1 sccm to about 15 sccm.
  - 15. The method according to claim 12, wherein said rapid thermal processing chamber comprises a single wafer chamber.

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16. A method for forming a sacrificial oxide layer, said method comprising:

providing a substrate having isolation regions therein; and forming a sacrificial oxide layer over said substrate by an in situ steam generated process comprising introducing oxygen and hydroxyl performed in a rapid thermal processing chamber at a temperature of from about 700°C to about 1200°C.

- 17. The method according to claim 16, wherein the flow rate of oxygen is from about 1 sccm to about 30 sccm.
- 18. The method according to claim 16, wherein the flow rate of hydrogen is from about 0.1 sccm to about 15 sccm.

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